Double-Sided Tapes for Assembly and Manufacturing
Industrial Tapes and Adhesives Division

OVERVIEW
Every application has its challenges. 3M™ Double-Sided Tapes offer a double-sided advantage: design flexibility + performance. Our diverse portfolio of pre-slit, ready-to-use double-sided tapes empowers 3M general industrial distributors to find the right solution for the manufacturing and assembly needs of a wide variety of end users in almost every geography and market.

Expect performance. Spec 3M.

- Build strong, durable products
- Improve appearance and aesthetics
- Increase speed, reduce cost and streamline operations
- Build products with a continuous bond line
- Get wider material selection for assemblies
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Market Application Overview

Where are 3M™ Double-Sided Tapes used? Everywhere. In many industries around the world, more designers are looking for adhesive solutions to replace screws, nuts and bolts. Unlike old-fashioned mechanical fasteners, tape is conformable, invisible and consistent. Tape can bond dissimilar and hard-to-bond materials. It doesn’t just work better — it looks better.

Here are specific application examples in different markets. Get ready to open minds to the many possibilities of using double-sided tape.

Market Applications

- Print, POP & Graphic Arts
- Interior & Exterior Signs
- Food & Beverage Flexible Packaging
- Paperboard & Corrugated Products
- Metal Stamping, Engraving & Embossing
- Textile, Fabric & Foam Products
- Manufacturing Process Aids
- Construction & MRO
Print, POP & Graphic Arts

Commercial printers, print finishing, fulfillment and media service companies are typically suppliers to the retail and consumer packaged goods industries, with many opportunities for using double-side tape.

Scotch® ATG Adhesive Transfer Tape 924
3M™ ATG Adhesive Transfer Tape 987
Scotch® ATG Adhesive Transfer Tape 969
3M™ Adhesive Transfer Tape 465
3M™ Adhesive Transfer Tape 950
3M™ Double Coated Tape 415
3M™ Removable Repositionable Tape 9415PC
3M™ Removable Repositionable Double Coated Tape 9425
Print Finishing & Assembly

Featured product
Scotch® ATG Adhesive Transfer Tape 924

Scotch® ATG applicators can handle many jobs — faster, cleaner and more conveniently than regular tape. Just glide and go! For light-duty applications, Scotch® ATG Adhesive Transfer Tape 924 doesn’t fade or yellow and grabs paper quickly, making it ideal for attaching printed pieces, such as POP displays and launch kit boxes.

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Print, POP & Graphic Arts

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Attachment of Promotional Posters, Tags & Labels

Featured product

3M™ Removable Repositionable Double Coated Tape 9425

This double-coated tape is perfect for applications where one part needs to be repositioned or removed easily. It’s composed of high-tack, permanent adhesive on one side and medium-tack adhesive on the other — for secure hold with clean removability. Perfect for in-store temporary tags on product shelves (even in the freezer section!) or window posters.

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Interior & Exterior Signs

For sign companies that manufacture interior architectural signs made from acrylic and various plastics or exterior LED signs, double-sided tapes are the ideal way to get a strong, yet invisible, bond.

- 3M™ Adhesive Transfer Tape 467MP
- 3M™ Adhesive Transfer Tape 468MP
- 3M™ Double Coated Tape 9500PC
- 3M™ VHB™ Adhesive Transfer Tape F9469PC
- 3M™ VHB™ Adhesive Transfer Tape F9473PC

View applications ▶  View product categories ▶
**Interior Plastic Signs with Acrylic Overlays**

**Featured product**  
**3M™ Adhesive Transfer Tape 467MP**

This optically translucent transfer tape provides outstanding adhesion to metal and high surface energy plastics. It’s temporarily repositionable for placement accuracy and performs well after exposure to humidity and hot or cold temperatures. The industry standard for signs and graphic overlays, it holds layers of acrylic securely.

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Metal Trim Attachment on Exterior Signs

Featured product
3M™ VHB™ Adhesive Transfer Tape F9473PC

Let their brand shine! This 5 mil transfer tape offers a thin profile and a long-lasting bond on metals with high temperature resistance. It conforms well to a variety of both indoor and outdoor applications and is chemical, UV and solvent resistant. Great for plastic, metal or LED signs with raised letters.

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Interior & Exterior Signs

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Food & Beverage Flexible Packaging

Food & beverage manufacturers and manufacturers of packaging products made from flexible plastic films use tapes in a variety of applications, including splicing and attaching.

- 3M™ Double Coated Tape 9579
- 3M™ Removable Repositionable Tape 665
- 3M™ Double Coated Tape 9443NP
Plastic Film Manufacturers & Printers

Featured product
3M™ Double Coated Tape 9579

This hand-tearable tape quickly grabs plastic films and provides dimensional stability and improved handling with ease of die-cutting and lamination. It’s FDA-approved for indirect food contact and is frequently used in splicing and attaching applications, such as packaging with printed film.

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Food & Beverage Flexible Packaging & Graphic Films

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Plastic films frequently need to be spliced and attached in the packaging process. This innovative double-sided adhesive tape does not have a release liner — simply unwind and attach. Often used for simple splicing of plastics, it’s removable, repositionable and resists chemicals and temperatures. Excellent for temporary sealing of lightweight materials, including reclosable bags.

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Paperboard & Corrugated Products

From primary packaging to overnight shipping boxes and envelopes to POP corrugated displays, packaging product manufacturers are a growing market for adhesive solutions. Double-side tape offers consistent thickness with no mess from oozing, glue lines or overspray.

- 3M™ Adhesive Transfer Tape 465
- 3M™ Adhesive Transfer Tape 950
- Scotch® ATG Adhesive Transfer Tape 969
- 3M™ Double Coated Tape 9832
- 3M™ Double Coated Tape Extended Liner 476XL Translucent
For paperboard boxes, pocket folders, tent cards and countertop POP displays, use 3M™ Adhesive Transfer Tape 950 for automated applications and Scotch® ATG Adhesive Transfer Tape 969 with the Scotch® ATG 700 Adhesive Applicator for smaller jobs.
Printed boxes immediately communicate who the sender is. So it’s essential for that company’s reputation that boxes are securely sealed. This tape has a finger lift edge liner so overnight shipping boxes can be quickly and easily sealed — and it grabs and holds corrugated securely.

Featured product
3M™ Double Coated Tape Extended Liner 476XL Translucent

Overnight Shipping Boxes

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Metal Stamping, Engraving & Embossing

Machine shops that perform metal stamping, embossing and engraving frequently use adhesives for such applications as metal trim pieces for electrical enclosures and equipment, commercial appliances, fabricated metal products, trophy placards and automotive VIN numbers.

- 3M™ VHB™ Adhesive Transfer Tape F9473PC
- 3M™ Adhesive Transfer Tape 9485PC
- Scotch® ATG Adhesive Transfer Tape 926

View applications ▶ View product categories ▶
Metal Plate Attachment

Featured product
3M™ VHB™ Adhesive Transfer Tape F9473PC

It’s essential to securely attach the plates used for metal stamping, engraving and embossing processes. 3M™ VHB™ Adhesive Transfer Tape F9473PC establishes exceptional holding power and long-lasting adhesion for fast, strong results.

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Metal Stamping & Engraving

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3M™ Double-Sided Tapes for Assembly and Manufacturing

Attaching Metal Trim in Metal Fabrication

Featured product
3M™ Adhesive Transfer Tape 9485PC

For attaching trim pieces on laptop cases, commercial bottle coolers, vending machines and more, this low-profile tape holds securely and offers vibration damping. It’s an excellent solution for joining materials that have rougher surfaces.

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Metal Stamping & Engraving

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Textile, Fabric & Foam Products

For reliable, secure bonding, double-sided tapes are ideal for manufacturers in industries like blind & shade, carpeting, footwear, foam packaging and specialty products made from engineered textiles.

3M™ Adhesive Transfer Tape 950
Scotch® ATG Adhesive Transfer Tape 969
3M™ Double Coated Tape 9832

View applications ▶️ View product categories ▶️
Blind & Shade Manufacturers

Featured product

3M™ Adhesive Transfer Tape 950

Here’s the easy way to bond roller shades for a clean, strong finish. This tape is perfect for a wide variety of similar and dissimilar materials where an aggressive adhesive with high initial adhesion is desired. It features UV and chemical resistance and securely holds fabrics to plastics.

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Textile, Fabric & Foam Products

Application 1

Application 2

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Foam Packaging Manufacturers

Featured product
3M™ Double Coated Tape 9832

Custom packaging of fragile and expensive products stays flawless and secure with this double-coated tape. It has the aggressive tack needed to hold foam in place — without any liquid mess, overspray or odor.

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Textile, Fabric & Foam Products

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Manufacturing
Process Aids

Need a temporary “third hand”? These tapes are a convenient way to hold parts or materials in place. They are frequently used in machine shops, wood shops and small manufacturing job shops.

3M™ Double Coated Paper Tape 410M
3M™ Double Coated Tape 9579
3M™ Adhesive Transfer Tape 950
Scotch® ATG Adhesive Transfer Tape 969

View applications ▶ View product categories ▶
CNC Routing

Featured product
3M™ Double Coated Paper Tape 410M

The natural rubber adhesive of this double-coated tape holds parts securely during CNC routing, then removes cleanly. Great for attaching multiple parts together so they can be cut together at the same time. It works best for indoor and room temperature applications.

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Awning Manufacturers

Featured product
Scotch® ATG Adhesive Transfer Tape 969

Perfect for manufacturers who sew products like awnings, Scotch® ATG Adhesive Transfer Tape 969 holds the overlap seam securely while the fabric is being stitched for beautiful results.

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Construction & MRO

Double-sided tapes are used onsite for both new construction and MRO facilities maintenance. Solutions are available for many temporary applications, such as attaching carpet in a tradeshow booth and hanging poly to close off areas during construction.

3M™ Double Coated Paper Tape 410M
3M™ Double Coated Tape 9579

View applications ▶  View product categories ▶
Carpet Attachment

Featured product
3M™ Double Coated Paper Tape 410M

This natural rubber double-coated tape has a heavy paper carrier for increased strength and dimensional stability. Using tape means no messy process for installing carpeting — and it comes up quickly and easily after the show. 3M™ Double Coated Paper Tape 410M ensures a strong bond with a flawless finish.

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Construction & MRO

Application 1
Application 2

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Need to close off a section during messy construction? This double-sided duct tape does the trick. It’s ideal for securing polyethylene film to textured surfaces like brick and cinder block walls. 3M™ Double Coated Tape 9579 features a thick cloth backing and rubber adhesive for easy tear and attachment — great for protecting both areas and people.

Back to:
Construction & MRO

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Product Category Overview

5,000+ adhesive/tape SKUs

Do it your way. Our products are created to work with your manufacturing processes, not the other way around. 3M solutions ensure speed, convenience and ease of use.

3M™ Double-Sided Tapes are engineered with adhesive on both sides of paper, film or tissue. This increases the dimensional stability of the adhesive for easy handling and application. Tapes provide a strong bond — and can seal out dirt, dust, water and other environmental conditions. They bond to a wide range of substrates, including metals, wood, glass, plastics and ceramics — including hard-to-bond, low surface energy materials.

Best of all, double-sided tapes give customers the freedom to use lighter, thinner materials and create aesthetically pleasing designs.

Product Categories

- Scotch® ATG Tapes and Applicators
- Adhesive Transfer Tapes
- Graphic Overlay Transfer Tapes
- Double-Coated Tapes
- Repositionable and Removable Tapes
- Extended Liner Tapes (with Finger Lift Edge)
Scotch ATG Tapes & Applicators

Scotch® ATG Adhesive Applicators apply adhesive transfer tape in a quick, easy, single-handed operation. No mess. No fumes. No cleanup.

3M™ ATG Adhesive Transfer Tape 987
- Bonds on contact to paper stocks and other lightweight materials
- Transparent adhesive ideal for print assembly, paper crafting and picture framing applications
- Offers good solvent, humidity, moisture and UV resistance
- Adheres well to smooth and moderately textured surfaces

Scotch® ATG Adhesive Transfer Tape 924
- Provides a clean, permanent bond to lightweight materials
- Offers quick adhesion and excellent UV resistance
- Bonds well to smooth and moderately textured surfaces
- Conforms easily to curves and contours

Scotch® ATG Adhesive Transfer Tape 969
- Provides very high adhesion and good shear holding power
- Holds well to glossy surfaces and most plastics
- Bonds well to smooth and moderately textured surfaces
- Conforms easily to curves and contours

Scotch® ATG Adhesive Transfer Tape 926
- Provides a clean, permanent bond to lightweight materials
- Offers quick adhesion and excellent UV resistance
- Bonds well to smooth and moderately textured surfaces
- Conforms easily to curves and contours

Scotch® ATG 700 Adhesive Applicator
- Applies adhesive while removing and rewinding liner back into the applicator to eliminate cleanup
- Provides controlled application with the squeeze of a trigger
- Transparent cover provides quick and easy inspection to show remaining tape
- Applicator accommodates the use of 3/4” and 1/2” width adhesive rolls

Scotch® ATG 700 Adapter Kit
- Applies adhesive while removing and rewinding liner back into the applicator to eliminate cleanup
- Provides controlled application with the squeeze of a trigger
- Transparent cover provides quick and easy inspection to show remaining tape
- Applicator accommodates the use of 3/4” and 1/2” width adhesive rolls
Adhesive Transfer Tapes

Engineered to make your product designs more streamlined and easier to manufacture. They’re ideal for joining dissimilar materials under difficult conditions, without adding bulk to designs.

3M™ Adhesive Transfer Tape 465
- 60 lb. unbleached densified kraft DK liner allows for manual or hand applications
- Bonds a wide variety of substrates, including metal, glass, wood, paper, paint and many plastics
- Provides consistently strong bonds in temperatures up to 250°F/121°C
- Aggressive acrylic adhesive 400 bonds on contact

3M™ Adhesive Transfer Tape 950
- 5 mil adhesive transfer tape; 60 lb. densified kraft DK paper liner
- For a wide variety of materials; 300 high-strength acrylic adhesive; UL approved; Meets US government specification MIL-P-19834B, Amendment 1; good UV resistance; good chemical resistance
- Ideal for HSE and LSE materials

3M™ Adhesive Transfer Tape 9485PC
- 5 mil (.127 mm) thick tape provides high bond to LSE substrates and powder coated paints
- 58 lb. polycoated kraft paper (PCK) liner provides moisture resistance and minimizes wrinkles
- Excellent chemical resistance and shear and peel strength even at elevated temperatures
- Designed for short-term temperature exposure up to 450°F/232°C and long term 300°F/149°C
- Used as a general purpose transfer tape for a variety of high-tack, thin applications; ideal for a wide variety of similar and dissimilar materials where an aggressive adhesive with high initial adhesion is desired: splicing of film, foils, fabrics; laminating foams, photos, fabrics, metal or plastic nameplates
- Thicker version of 927

3M™ Adhesive Transfer Tape F9469PC
- Transparent, 5 mil (0.13 mm) VHB™ transfer tape offers a thin profile combined with our high-strength acrylic adhesive for a long-lasting bond
- Short-term temperature tolerance of up to 500°F/260°C
- Operating temperature tolerance of up to 300°F/149°C
- Conforms to a variety of indoor and outdoor applications

3M™ VHB™ Adhesive Transfer Tape F9473PC
- Transparent, 10 mil (0.26 mm) VHB™ transfer tape offers a thin profile combined with our high-strength acrylic adhesive for a long-lasting bond
- Short-term temperature tolerance of up to 500°F/260°C
- Operating temperature tolerance of up to 300°F/149°C
- Conforms to a variety of indoor and outdoor applications
Graphic Overlay Transfer Tapes

These tapes are rolls of pressure-sensitive adhesive pre-applied to a special release liner. The smooth adhesive creates a high-quality appearance on thin graphic overlays.

3M™ Adhesive Transfer Tape 467MP
- 2 mil nominal adhesive tape delivers exceptional shear strength for metals and HSE plastics
- Provides very high resistance to solvents and humidity
- Special 4.2 mil PCK layflat liner virtually eliminates curling, buckling and rippling
- Increased dimensional stability in high humidity storage, processing, shipping and application conditions

3M™ Adhesive Transfer Tape 468MP
- 58 lb. polycoated kraft paper (PCK) liner offers a high-strength bond for splicing and laminating applications
- Delivers exceptional peel and shear strength for metals and HSE plastics
- Thicker adhesives improve wet-out and adhesion on textured surfaces
- Provides very high resistance to solvents and humidity
Double-Coated Tapes

Composed of a paper, film or tissue carrier, these tapes are coated on both sides with pressure-sensitive adhesive. The adhesive is protected by a peel-away liner that can be removed during application.

3M™ Double Coated Tape 415
- 4 mil double-coated tape on PET polyester carrier with 60 lb. densified kraft DK paper liner
- Excellent UV resistance; good adhesion to a wide variety of materials such as HSE, LSE and metals
- Good temperature and humidity resistance
- High-performance splicing in printing applications; good on films and foils

CLICK TO VIEW ON 3M.COM

3M™ Double Coated Tape 9832
- Thin 0.5 mil (.01 mm) polyester film carrier adds dimensional stability and improved handling
- Provides excellent adhesion to a wide variety of substrates, including many foams, plastics and felt
- Used on particle board, melamine, HPL, wood, plywood, plastics and foam
- Tan 58 lb. polycoated kraft paper (PCK) liner offers die-cutting and converting process capability

CLICK TO VIEW ON 3M.COM

3M™ Double Coated Tape 9579
- 9 mil synthetic rubber double-coated tape with polyethylene carrier on a white liner
- High initial adhesion and excellent quick stick
- Good adhesion to LSE substrates; for indoor and room temperature applications
- Core starting on metal cores

CLICK TO VIEW ON 3M.COM

3M™ Double Coated Tape 9500PC
- Clear, 5 mil (0.14 mm) double-coated tape with high-performance acrylic
- 1 mil, clear PET carrier film for dimensional stability and ease of die-cutting
- Adheres to powder coated surfaces, most plastics and difficult surfaces
- High holding strength and short-term heat resistance up to 350°F/177°C

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3M™ Double Coated Paper Tape 410M
- 6 mil natural rubber double-coated tape for core starting, end tabbing of papers, films and foils
- Natural rubber double-coated tape with heavy paper carrier for increased strength and dimensional stability
- Offers good initial adhesion to a variety of surfaces
- For indoor and room temperature applications

CLICK TO VIEW ON 3M.COM

3M™ Double Coated Tape 9443NP
- 6 mil synthetic rubber double coated tape with polyethylene carrier on a white liner
- High initial adhesion. Excellent quick stick
- Good adhesion to low surface energy substrates. For indoor and room temperature applications
- Film carrier adds dimensional stability

CLICK TO VIEW ON 3M.COM

3M™ Double Coated Tape 9579
- 9 mil synthetic rubber double-coated tape with polyethylene carrier on a white liner
- High initial adhesion and excellent quick stick
- Good adhesion to LSE substrates; for indoor and room temperature applications
- Core starting on metal cores

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Repositionable & Removable Tapes

These tapes are ideal for applications where lightweight items need to be repositioned, or removed and replaced repeatedly.

3M™ Removable Repositionable Tape 665
- 1.4 mil UPVC film carrier allows one-piece tape removal from many surfaces
- Features repositionable Adhesive 1070 on the liner side
- Linerless design helps simplify manual or automatic dispensing
- Excellent for temporary mounting of lightweight materials

3M™ Removable Repositionable Tape 9415PC
- Removable repositionable adhesive on the liner side; medium-tack adhesive on the face side
- Permanent adhesive on the face side can be applied at temperatures as low as -200°F/-290°C and as high as 1580°F/700°C
- Works on a variety of substrates or materials for temporary mounting
- PET film carrier provides differential stability and improved handling for laminating and die-cutting

3M™ Removable Repositionable Double Coated Tape 9425
- Medium-tack removable adhesive on the liner side is ideal for repositioning and clean removability
- High-tack permanent adhesive on the face side can be applied at temperatures as low as 32°F/0°C
- Ideal solution that works on a variety of substrates or materials for temporary mounting of paper, plastics, films or foams
- UPVC film carrier provides differential stability up to 125°F/52°C and improved handling for laminating and die-cutting

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Extended Liner Tapes (with Finger Lift Edge)

Liners that extend beyond the width of the adhesive and finger lift edge on each side of the tape provide easy liner starting and removal.

3M™ Double Coated Tape Extended Liner 476XL Translucent

- Ideal for secure closure of shipping boxes, tubes and envelopes
- Dry edge and finger lift edge liners for added user convenience
- Tack-free tape roll edges for ease of use and reduced equipment maintenance
- Easy liner starting and removal helps keep jobs running smoothly

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